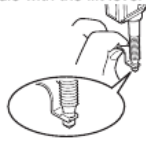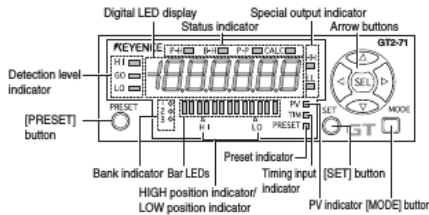[Download Manual Ks-t556](#)

■ How to mount the lift lever

Mount the lift lever (OP-84397) between the spindle and the contact.
Secure the spindle with the lift lever and attach/detach the contact.
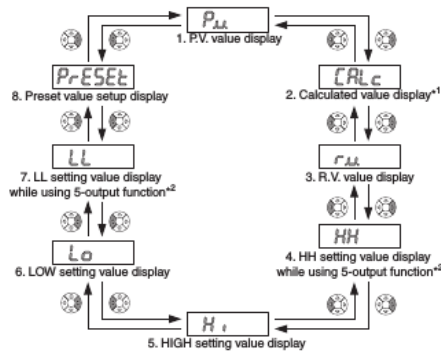

Amplifier display

■ Names of parts of the amplifier

Digital LED display
Status indicator   Special output indicator
                    Arrow buttons

Detection level indicator

[PRESET] button

Bank indicator   Bar LEDs
HIGH position indicator/
LOW position indicator

Preset indicator
Timing input indicator
[SET] button
PV indicator [MODE] button

> **Reference** For details about the GT2-71D (pulse output type) amplifier, refer to □ "GT2-71D (pulse output type)" (page 13).

■ Digital LED display

The main display during detection can be switched to the displays as shown below by pressing the left/right Arrow buttons.
Refer to "Detection Functions" in the "GT2-70 Series User's Manual" for details about the setting mode screen in which various settings are performed.

8. Preset value setup display   2. Calculated value display*1

7. LL setting value display while using 5-output function*2   3. R.V. value display

6. LOW setting value display   4. HH setting value display while using 5-output function*2

5. HIGH setting value display

*1 This display appears only while the calculation function is used and an expansion unit is connected.
*2 • This display appears only when [5out] is selected for [16. Special output setting] in the basic setting mode.
   • This display does not appear on GT2-71MCN/71MCP.

1. P.V. value display ([P.V. = Present Value] Criterion value display)
   Displays a value to be used for output judgment.
2. Calculated value display
   Displays a calculated value such as a maximum or minimum value of several detection points created when adding an expansion unit(s) (Displayed only when an expansion unit(s) is added).
3. R.V. value display ([R.V. = Raw Value] Raw value display)
   Displays an actual detection value of the detection target.
4. HH setting value display while using 5-output function
   Displays/Sets the setting value to set above the HIGH setting value.
5. HIGH setting value display
   Displays/Sets an upper limit value of the range of the detection target.
6. LOW setting value display
   Displays/Sets a lower limit value of the range of the detection target.
7. LL setting value display while using 5-output function
   Displays/Sets the setting value to set below the LOW setting value.
8. Preset value setup display
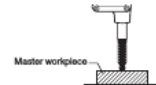   Displays/Sets an arbitrary value to be added to or subtracted from the display value.

Zero-Point Correction

When you use this equipment for the first time or after the sensor head is changed, be sure to correct the reference zero point.

> **Reference**
> • When "------" is displayed, zero-point correction is disabled.
> • Zero-point correction can be performed approx. 1 million times. When zero-point calibration is frequently used, you can perform setting so that the zero-point calibration will not be written into the memory. Refer to "Origin Alignment" in the "GT2-70 Series User's Manual" for details.

■ Setup using buttons

1 Set any main display and perform the detection of the detection target (master workpiece) to serve as a reference for zero-point correction.

Master workpiece

2 Press the [PRESET] button (white button) with the master workpiece being detected.
After "PrESEt" has blinked several times on the digital LED display of the amplifier, "0.000.0"* will appear.
The zero-correction is completed.

*   When the preset function is set, the preset value will appear.

■ Setup using external input (Pink wire)

1 Perform detection of the target (master workpiece) to serve as a reference for zero-point correction.

2 Connect the pink wire to the appropriate terminal.
Refer to page 15 of this manual for details about external input circuit diagrams.

Setup of Limit Values

The limit values are an upper limit value (HIGH setting value) and a lower limit value (LOW setting value). Setting these values enables three types of judgment (display/output): above the upper limit (HIGH), below the lower limit (LOW), and within the range (GO).

■ Manual setup of limit values

The following shows how to set manually an upper limit value (HIGH setting value) and a lower limit value (LOW setting value).

1 When in the main display, press the left/right Arrow buttons until the HIGH setting value display appears.

HIGH setting value display

2 Enter an upper limit value (HIGH setting value) with the top/bottom Arrow buttons.

3 Press the right Arrow button to display the LOW setting value display.

LOW setting value display

4 Enter a lower limit value (LOW setting value) with the top/bottom Arrow buttons.
The setup of range criteria values is completed.
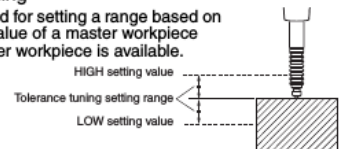To return to the P.V. value display, press the left/right Arrow buttons.

Tips for Convenient Functions

■ Automatic setup of limit values

This function automatically sets an upper limit value (HIGH setting value) and a lower limit value (LOW setting value).
For master workpieces, set by "tolerance tuning"; and for actual works (good or defective), set by "two-point tuning".

● Tolerance tuning
This is a method for setting a range based on the detection value of a master workpiece when the master workpiece is available.

HIGH setting value
Tolerance tuning setting range
LOW setting value

> **Reference** When "------" is displayed, tolerance tuning is disabled. When "-FFFF" or "FFFF" is displayed, the settings cannot be set correctly.

1 When in the main display, press the left/right Arrow buttons until the P.V. value display appears, then perform detection of the master workpiece.

> **Reference** Tolerance tuning is enabled only when in the P.V. value display.

2 Press the [SET] button while the master workpiece is being detected to capture the detected value.

3 Press the upper/bottom Arrow buttons to enter a tolerance tuning setting range.

4 Press the [SET] button to fix the tolerance tuning setting range.
After [SEt] blinks several times on the digital LED display of the amplifier, the P.V. value display automatically appears.
Tolerance tuning is completed.

● Two-point tuning
This is the method of setting the median values of the detected good and/or defective workpieces as a range when the good workpiece and HIGH/LOW defective workpieces are available.

> **Reference** Two-point tuning is disabled when "------" is displayed as a R.V. value. When "- FFFF" or "FFFF" is displayed, setting cannot be done accurately.

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HIGH setting value display

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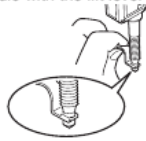2. [manual meaning](#)
3. [manual car](#)

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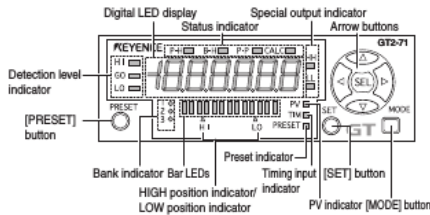
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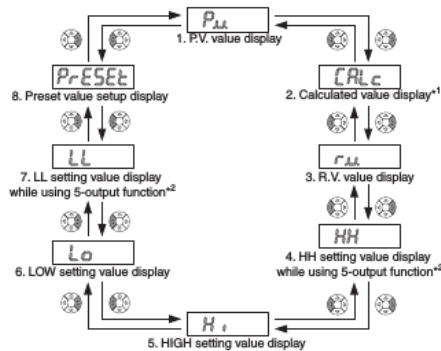

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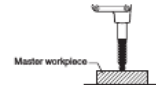
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After "PrESEt" has blinked several times on the digital LED display of the amplifier, "0.000.0"* will appear.
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* When the preset function is set, the preset value will appear.

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LOW setting value display

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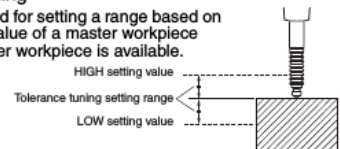To return to the P.V. value display, press the left/right Arrow buttons.

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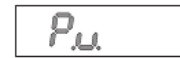
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| Reference | Tolerance tuning is enabled only when in the P.V. value display. |

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This is the method of setting the median values of the detected good and/or defective workpieces as a range when the good workpiece and HIGH/LOW defective workpieces are available.

| Reference | Two-point tuning is disabled when "------" is displayed as a R.V. value. When "- FFFF" or "FFFF" is displayed, setting cannot be done accurately. |

1 When in the main display, press the left/right Arrow buttons until the HIGH setting value display appears.

HIGH setting value display

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